

No brake actuation during opened foundation brake

We would like to draw your attention to the fact that operating the foundation brakes PAN 19-1 plus / PAN 22-1 while the brake pads have been removed must be avoided by all means for the following reasons:



CAUTION

Engaging the actuation or parking brake subjects the workshop employee to the risk of injury.

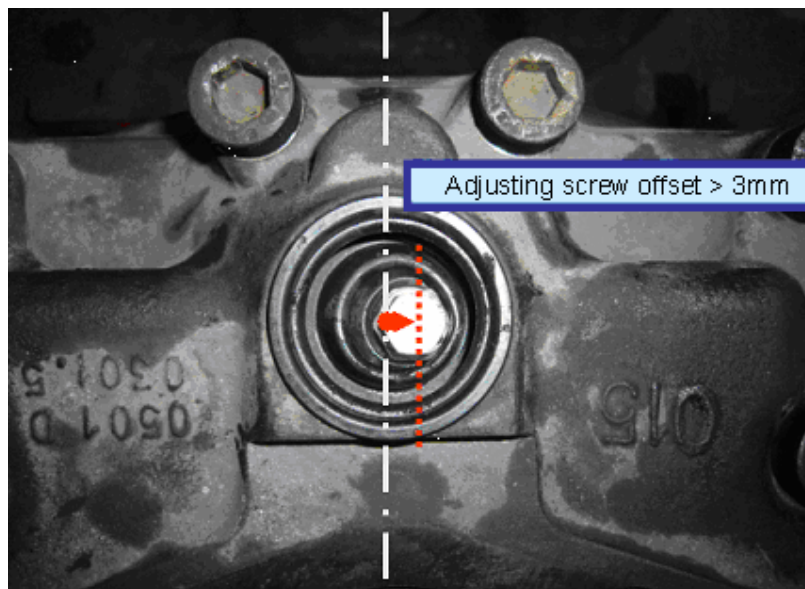
Another consequence of actuating the foundation brake without the pads is the mechanics of the brake and/or the brake cylinder can be damaged, which will lead to reduced brake force.

For that reason please attach a visible warning note on the steering wheel when working on the brake system.

In the event of accidental actuation without brake pads, we recommend final assembly of the brake and actuating several times.

Replace the brake and/or cylinder if one of the following warning signs are noticed:

- Grating noises
- Loss of braking power/braking power differential on the brake test bench (more than 30%)
- Brake is not sufficiently released - clearance too small (< 0.4 mm)
- Excentric seat of the adjusting hexagon nut ($e > 3 \text{ mm}$) according to the picture.



If you have any questions, please contact your WABCO contact person!