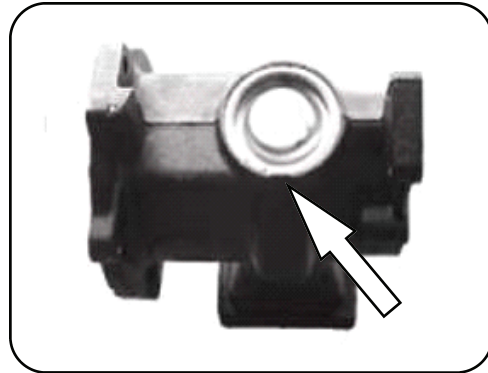


Sump Plug Kit 911 154 930 2 For Singles and Twins with a Cast Iron Crankcase

Kit contains one sump plug and this instruction sheet.
Liquid sealant, required is **not** included in this kit.

Disassembly

1. Using a large screw driver or similar device, knock the sump plug out of the crankcase via the cast slot as shown

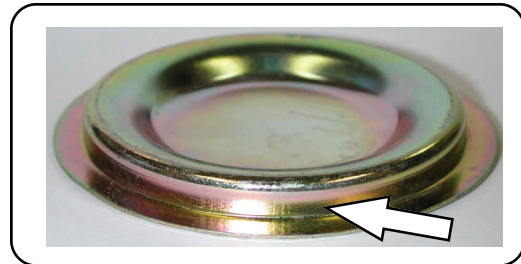


Reassembly

1. Inspect the sump plug bore for nicks and burrs, and wipe clean.



2. Apply Loctite 648 or Enro-Lock 64.80 sealant to the cylindrical surface of the sump plug. Liquid sealant is not included in this kit.



3. Press the plug in the crankcase until the flange of the plug seats to the crankcase shoulder.

