

## Disposal of Hydropneumatic Accumulators

Hydropneumatic accumulators are preloaded with gas pressure (nitrogen). Before disposal, the gas pressure must be discharged. For that purpose the accumulator wall is to be drilled.



**Secure your work area, so that nobody can be suffered!**

**Use protective goggles! Chips can harm skin or eyes!**

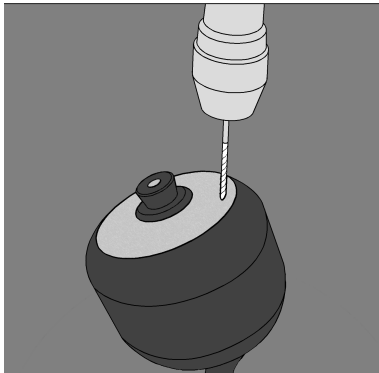
**Care on that the hydropneumatic accumulator cannot roll and fall down on your feet!**

**Any remaining liquid is to be wiped up and disposed as hazardous waste!**

### Tool and fixture:

drilling machine with drill  $\varnothing$  3

fixture to fix the hydropneumatic accumulator while drilling



### Processing steps:

1. Fix the hydropneumatic accumulator, so that its wall can be drilled from vertical (see fig. above) in its upper area, above the welding seam.
2. Centre-punch the accumulator to prepare drilling.
3. Drill the accumulator wall carefully (drilling depth: 5 mm min.).
4. Observe a fizzing sound indicating escaping gas.
5. If this sound stops, the discharge is done. Scrap the accumulator.