
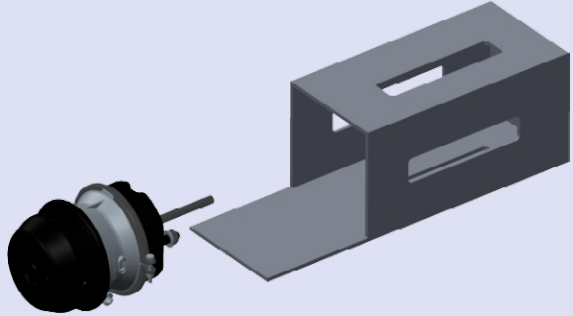




SAFE AND PROFESSIONAL DISPOSAL OF SPRING BRAKE CHAMBERS

 WARNING	Before beginning any service or inspection work, make sure the vehicle is properly parked with the parking brakes applied and the wheels chocked.
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The following procedure makes the power spring inoperable, thereby allowing for safe disposal of the chamber.

STEP	ACTION	WARNING
1	<ul style="list-style-type: none"> ■ Remove the spring brake assembly from the vehicle and place it inside a properly fabricated steel container. ■ Suitable openings should be provided in the container to allow use of an acetylene gas torch in the cutting area. 	<ul style="list-style-type: none"> ■ Make sure that the container is strong enough to prevent any parts from being ejected out of the container. 
2	<ul style="list-style-type: none"> ■ Position the spring chamber so that it can easily be reached through the holes in the container. ■ Depending on the size of the container, it may be necessary to cut the service rod to fit the chamber in the container. 	<ul style="list-style-type: none"> ■ It is the user's responsibility to make sure that the steel container is strong enough to secure the brake chamber and springs.
3	<ul style="list-style-type: none"> ■ When the assembly is safely positioned in the container, use an acetylene gas torch to cut a small hole 1.5" – 2.5" (38.1mm – 63.5mm) in diameter in the parking chamber. 	<ul style="list-style-type: none"> ■ Before using an acetylene torch, make sure that the operator is wearing proper personal safety equipment and that there is adequate ventilation.

STEP	ACTION	 WARNING
4	<ul style="list-style-type: none"> ■ After cutting a hole in the parking chamber, the power spring coils are then visible. ■ Use the acetylene gas torch to cut the exposed coils. ■ After cutting the coils, use a screwdriver or similar tool to check if they can moving freely in the chamber. 	<ul style="list-style-type: none"> ■ Do not place your hands or fingers inside the container.
5	<ul style="list-style-type: none"> ■ Allow some time for the spring brake chamber to cool down or immerse it in water for fast cooling. ■ The chamber can now be disposed of in a safe manner. 	

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